

REAR COMPARTMENT WALL - MAINTENANCE PRACTICES

1. General

- A. Airplanes may be equipped with a canvas rear wall or a one- piece, padded rear wall.
 - (1) On airplanes with canvas rear walls, zippers are installed on the left and right side which allow the canvas rear wall to be rolled up and secured near the top of the airplane structure. Strap assemblies are located behind the canvas rear wall and add support to the wall.
 - (2) On airplanes with padded rear walls, the panel is secured to the structure using screws.

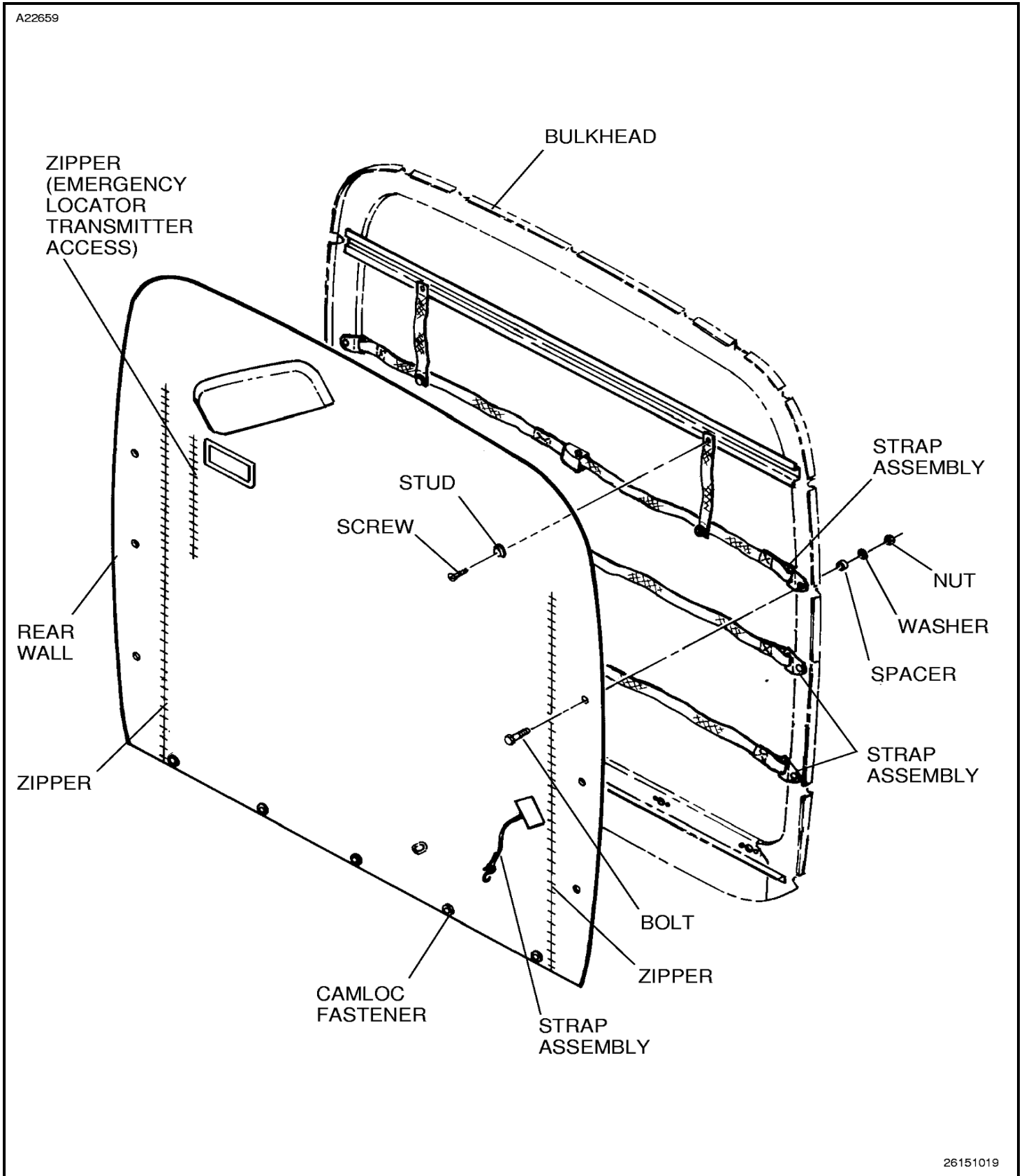
2. Canvas Wall Removal/Installation

- A. Remove Canvas Wall (Refer to Figure 201).
 - (1) Release Camloc fasteners at bottom of canvas rear wall.
 - (2) Open zippers and roll canvas up toward top of structure.
 - (3) Remove nuts, bolts washers and spacers securing strap assemblies to structure.
 - (4) Remove aft substrate trim panels. Refer to Cabin Upholstery - Maintenance Practices.
 - (5) Carefully separate glued canvas from airplane structure at left, right and top attach points.
- B. Install Canvas Wall (Refer to Figure 201).
 - (1) Remove all traces of glue from canvas and from airplane structure.
 - (2) Attach canvas to structure at left, right and top positions. Allow to dry.
 - (3) Install aft substrate trim panels. Refer to Cabin Upholstery - Maintenance Practices.
 - (4) Install strap assemblies to structure using nuts, bolts, washers and spacers.
 - (5) Close zippers.
 - (6) Fasten Camlocs.

3. Padded Rear Wall Removal/Installation

- A. Remove Rear Wall.
 - (1) Remove screws and wide-area flat washers securing padded rear wall to structure.
 - (2) Grasp straps at bottom of wall and pull forward. Remove padded wall from airplane.
- B. Install Rear Wall.
 - (1) Position padded rear wall to structure and secure using screws and washers.

Figure 201 : Sheet 1 : Rear Wall Installation



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